



INTERTEX TEXTILES INC.

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*

INTERTEX



INTERTEX TEXTILES INC.
1200 Speers Road • Unit 2 • Oakville • Ontario • L6L 2X4

Tel (905) 842-7627 • Fax (905) 842-7704 • www.intertex.ca



INTERTEX TEXTILES INC.

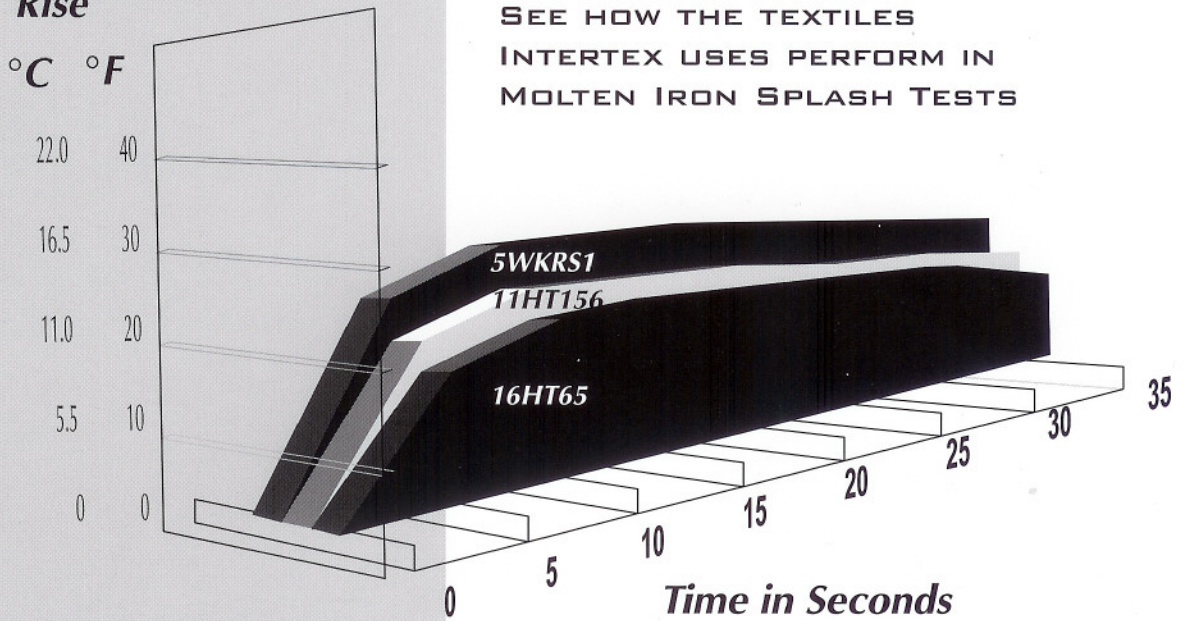
INTERTEX

STANDARD MOLTEN METAL SPLASH TEST

The conditions for the test consist of the aluminized cloth being clipped, aluminized face up, on top of a layer of 12 ounce treated cotton fabric on an inclined transite board angled at 70 degrees. Under the fabric at the exact point of molten iron impact, a copper calorimeter measures the resultant temperature rise after 2.2 pounds of 2750°F hot molten iron is poured on to the cloth from a height of 12 inches. The temperature rise shown on the chart is the rise in temperature of the cotton fabric from its ambient temperature before, during, and shortly after the molten metal exposure.

Temperature Rise

°C °F



CAUTION!

This information is intended as a general guideline. The intention is to offer assistance when selecting the proper style, material, number of layers and special features required to meet your specific safety needs. We can not accept responsibility for product performance because of the many variables in abrasion, temperature, dwell time and exposure. It is the user's responsibility to determine and ensure that each product is compatible and adequate protection for the area of its intended use.


PROTECTIVE APPAREL TEXTILE OPTIONS

Most articles of clothing and protective gear are available in your choice of the following materials:

1 Norfab 900 carbon kevlar 16HT65, 19.1 ounces / sq. yard.

A premium fabric offering excellent protection from molten metal splash and radiant heat. 16HT65 is recognized as a protective fabric that offers the best combination of heat and splash resistance, durability, flexibility and comfort. Excellent for extreme radiant heat and metal splash conditions. 16HT65 fabric extends furnace dwell time and protection from splash and radiant heat. Our standard for most products.

Specify material # 16HT65.

2 Norfab 900 carbon kevlar 11HT156, 14.4 ounces / sq. yard.

The same construction as the 16HT65 in a medium weight version that is slightly lighter and more flexible but still offers excellent protection.

Specify material # 11HT156.

3 Norfab 900 carbon kevlar 5WKRS, 7.7 ounces / sq. yard.

Our lighter weight carbon kevlar that out performs competitive fabrics that are twice the weight in the standard molten iron splash test. Exceptionally light, flexible and comfortable to wear. It combats heat stress without the bulky restrictive feel of heavier fabrics.

Specify material # 5WKRS

4 Acrysil 100 14HT209, 16.8 ounces / sq. yard.

A cost-effective alternative that performs better than aluminized Rayon in heat resistance, durability, reflectivity and protection. Designed for moderate radiant heat and metal splash conditions.

Specify material # 14HT209.

Choose a suitable fabric for each article of clothing.

When ordering aluminized clothing specify the material to be used in the part number. The part number is made up of three parts. The item #, the material # and the size.

Example: Aluminized furnace coat made with Norfab 900 16HT65 in a large would be:

AC 16HT65 L

Aluminized furnace jacket made with Norfab 900 carbon kevlar 5WKRS in extra large would be:

AJ 5WKRS XL

SIZING:
All aluminized jackets, coats, capesleeves & surgeon's jackets.

Chest size	34/36	38/40	42/44	46/48	50/52	56/58
Order	Small	Medium	Large	Xlarge	2XL	3XL

Aluminized Pants : Include inseam measurement.

Waist Size	28-30	32-34	36-38	40-42	44-46	48-50
Order	Small	Medium	Large	XL	2XL	3XL

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TK R 14G



ACK L 14G



ACK K 14G



RHS
(Shown on TK R 14G)



PBI 14G



INTERTEX TEXTILES INC.



ACK L CM
(Shown on ACK K 18M)



GCM 9
(Shown on reversible kevlar mitt)



KR 14M



ACK KL 14M



GR 14M



ACK K 18M



1FI 14M



PBI R 14M



VSS R 14M

Product descriptions are intended to serve as general guidelines only. It is the user's responsibility to determine and ensure that each product is compatible and serves as adequate protection for the area of its intended use.

1 TK R 14G

Reversible terry kevlar, wool lined 14" glove with kevlar cuff. Terry kevlar has slightly better abrasion resistance and dexterity than regular kevlar.

2 ACK L 14G

Aluminized carbon kevlar back, heat resistant leather palm, wool lined, 14" 5 finger gloves. Good combination of radiant heat and molten splash reflection with abrasion resistant palm. Medium temperatures, good abrasion resistance. Specially tanned leather resists hardening and cracking.

3 ACK K 14G

Aluminized carbon kevlar back, kevlar palm, wool lined, 14" glove. Excellent heat reflection and splash protection. Very good heat resistance and insulating qualities.

4 RHS

Radiant heat shield protects the back of the hand, fits over most gloves (Shown on terry kevlar #TKR14G).

5 PBI 14G

22oz. PBI 14" glove. Excellent for extreme high heat. Wool lined with extra wool palm patch for increased thermal insulation, kevlar cuff. Also available constructed in 45oz. PBI version.

6 ACK L CM

Aluminized carbon kevlar back, heat resistant leather palm cover mitt. Fits over right and left hand mitts. Adds a durable leather palm and heat reflection on the back. Replace the cover mitt instead of the entire mitt. (Shown on an 18" kevlar mitt)

7 ACK KL 14M

Full kevlar palm with a heat resistant leather patch on palm and an aluminized carbon kevlar 16HT65 back, wool lined. Provides the abrasion resistance of leather and the heat resistance of kevlar.

8 ACK K 18M

18" kevlar mitt with an aluminized carbon kevlar 16HT65 back, wool lined.

9 PBI R 14M

22oz. PBI reversible mitt, with extra insulating patch in palm and wool lining. Excellent for very high heat. Also available in a 45oz. PBI version.

10 GCM 9

Thermoglass cover mitt, reversible 9", fits over reversible mitts. Extra protection and a cost savings because the cover mitt is replaced rather than the entire mitt. (Shown on a reversible kevlar mitt). Also available in kevlar and vertex.

11 KR 14M

Reversible 14" kevlar mitt with wool lining. Good abrasion and heat resistance.

12 GR 14M

Reversible fiberglass mitt, wool lined. Very good heat resistance at an economical price.

13 1FI 14M

1 finger heat resistant leather mitt with wool lining. Very durable.

14 VSS R 14M

Reversible vertex mitt with stainless steel mesh, aramid patch and wool lining. The ultimate in high heat resistance. Stainless steel mesh aids in abrasion resistance and acts as a thermal barrier.

MATERIAL RESISTANCE TO:	
HEAT	ABRASION
	<i>BEST</i>
Stainless Steel Mesh	Leather
Vertex	Stainless Steel Mesh
45oz. PBI	Terry Kevlar
Glass	Kevlar
22oz. PBI	45oz. PBI
Terry Kevlar	22oz. PBI
Kevlar	Vertex
Leather	Glass
	<i>NOT AS FAVOURABLE</i>

#0011

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*

INTERTEX



TVSR
Economy
Flat Shield



I013
General
Purpose
Faceshield



I024 & I026
Temperature/Scratch
Resistant Faceshields
w/ Polycarbonate
Chin Extension



Image Gold
Reflective Eyewear
(available in Grey, Cobalt,
or Didymium tinted lenses)



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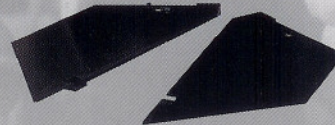
I909
Ratchet Head Gear



SF123
Slot-fit Head Gear



IBP37
Aluminum Bracket



ISE
Side Extenders



Apollo Protective Eyewear



Image Eyewear
(available in shades 2.5, 3 & 5)

MXP-10, MXP-12
Max Plus Welding
Face Shield

SG 6001
Scratch Resistant Goggles



I046
Temperature/Scratch
Resistant Faceshields
Glare Reducing Green



Gold Heat Reflective
I025, I048, I056,
CobaltIII & Didymium



IR5 Shade 5
Gas Welder



Face Shields

1 TVSR Economy Flat Shield

Universal flat constructed visor with a separate crown/head gear. PETG construction, 8" x 15 1/2" x 0.040". Fits most competitive head gear configurations.

IB9R Ratchet head gear/crown for Economy faceshield
TEF-S Snap Pin head gear/crown for Economy faceshield

2 I013 General Purpose Faceshield

One piece crown and face shield design. 8" x 14" x 0.08" injection molded. See head gear & hard hat attachment options below.

3 Temperature/Scratch Resistant Faceshields

I024 Temperature Resistant

Durable clear polycarbonate 8" x 14" x 0.08". Resists warping in moderate heat applications.

I026 Scratch and Temperature Resistant

Durable polycarbonate with scratch resistant coating prolongs the life of the shield 5 to 10 times over uncoated products.

I046 Scratch & Temperature Resistant Glare Reducing Green

Durable polycarbonate with scratch resistant coating prolongs the life of the shield 5 to 10 times over uncoated products.

*Not for welding purposes. See the Shade 5 and Max Plus below for welding protection.

4 Gold Heat Reflective Face Shields:

The permanent gold mirror coating reflects ultraviolet and infrared rays. This results in keeping the wearer's face cooler, better protected from damaging rays, and prevents premature warping, melting and wrinkling of the shield. The abrasion resistant coating protects the gold from daily wear and extends the life of the product.

I025 Clear Gold. Reflects heat with maximum clarity

I046 Green Gold. Reflects heat and green tint cuts glare.

I056 Extra Dark Green Gold. For extreme glare conditions.

Cobalt II, Gold with cobalt blue tint. Designed for steel mills and foundries.

This shield filters out much of the unwanted yellow and red light for better work visibility.

Didymium II. Gold with Didymium. Designed for glassworking.

This tint filters out the unwanted yellows, allowing the user to see much of the red spectrum, an indicator of temperature, while providing the heat reflective qualities of the gold coating.

* Add the suffix AF to the style number of any of the above shields to indicate a permanent anti-fog coating in addition to its normal characteristic qualities.

eg. **I046AF**, indicates a Green Gold face shield with a permanent antifog coating applied.

5 Welding Face Shields:

IR5 Shade 5 Shield for Gas Welding, Cutting, Brazing, and Soldering

The face shield absorbs the IR and UV energies by converting the harmful radiation to a more benign state, heat. The vision area is a large 8" x 14" and is 0.08" thick. Injection molded propionate.

MXP-10 Max Plus Welding Face Shield Dark

MXP-12 Max Plus Welding Face Shield Extra Dark

Designed for Arc, MIG and TIG welding. Light weight decreases neck fatigue. The Max Plus reflects the IR/UV light more efficiently than a conventional shade 14 filter plate.

The polycarbonate shield is lightweight with a large field of vision—7" x 13". It comes with a replaceable cover lens.

Accessories

I909 Ratchet Head Gear

Fits above shields to head. Adjust size with the ratchet knob at back.

SF123 Slot-fit Head Gear

Attaches face shield to hard hat. Clips into slots on sides of hard hat.

IBP37 Aluminum Bracket

Attaches shield to hard hat for non-slotted hard hats.

SE Side Extenders

Extends width from 14" to 20". Protects ear area.

CE Polycarbonate Chin Extension

Bolt-on chin and throat protection extension.

VGC & AGC Gap Cover in Vinyl or Aluminized Kevlar

Closes gap between shield crown and head.

Safety Eyewear

Image Safety Eyewear

Wire inserted temples and frame for strength and adjustability. Side shields are standard. Available in the following styles.

GREEN SHADE: 2, 2.5, 3, 5 for glare reduction.

WELDER: Provides U.V. and I.R. light protection produced by gas/acetylene.

GOLD REFLECTIVE: Ultimate in protection from damaging U.V. and I.R. light rays. Available in: Grey for glare reduction. Cobalt blue for steel industries. Didymium II for glass working. Didymium II filters out the yellows allowing user to see the red spectrum to judge the temperature of their work.

Apollo Safety Eyewear

Clear polycarbonate construction with black frame and adjustable length temple arms for custom fit. Scratch resistant coating prolongs life. Also available in grey, shade 3.0 or 5.0 welder or Laser Protection.

SG 6001 Scratch Resistant Goggles

Comfortable PVC frame, perforated ventilation and adjustable strap. Scratch resistant lens increases life 3 to 5 times over an uncoated lens.

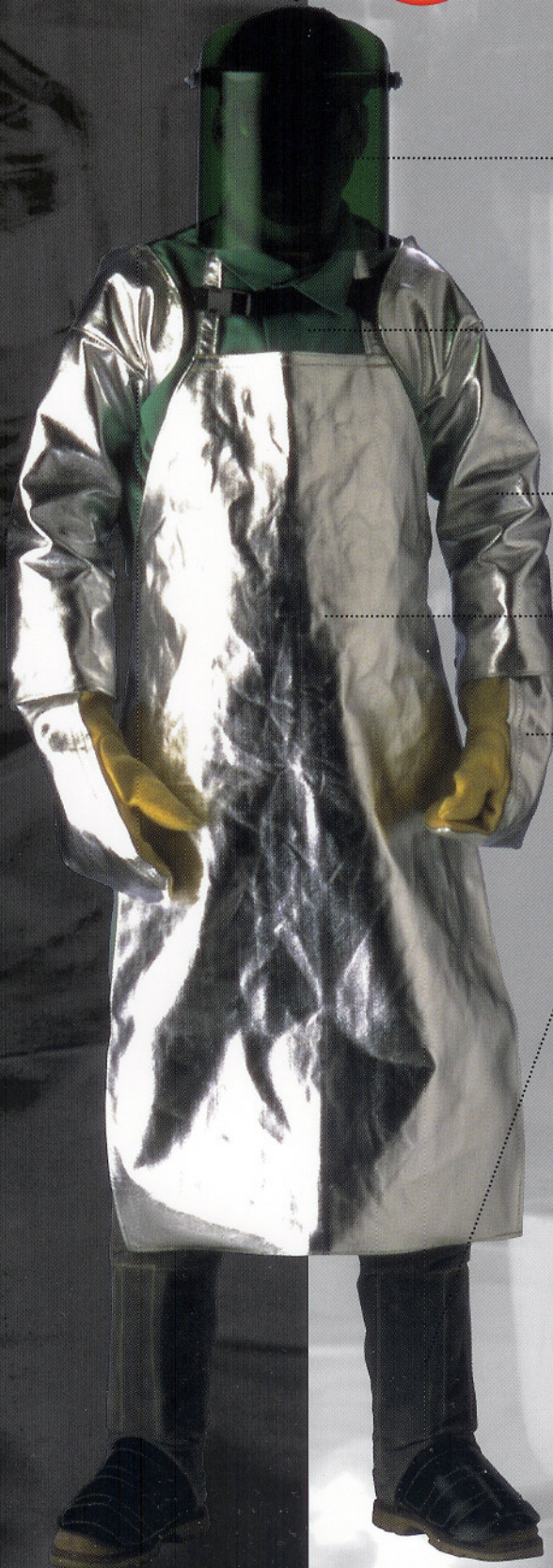
#0012

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



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→ **I046**
Face Shield
(refer to sellsheet #0011)

→ **FRCA**
Flame Retardant
Coveralls

→ **SS**
Shoulder Sleeves

→ **BA**
Bib Apron

→ **ACK K 18M**
Furnace Mitts
(refer to sellsheet #0010)

→ **L SSKS RF**
Heat Resistant Leather
Spring Steel Knee Spats





SS Shoulder Sleeves

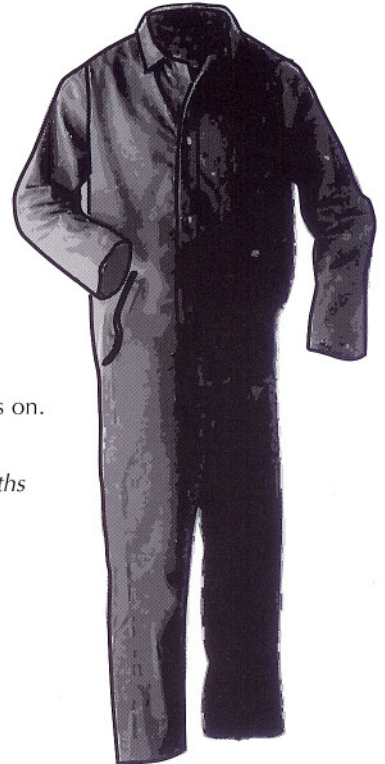
- Protects from wrist to top of shoulder.
- Adjustable strap and quick release.
- Full cut doesn't bind.

The extra piece at the top of the sleeve protects the shoulder area from radiant heat and metal splash. Adjustable straps fit to any size and are attached with a quick release buckle. Snaps at wrist.

FRCA Flame Retardant Cover-alls

Ideal for low heat or minor spark operations, the Proban Cover-all is a suitable secondary layer when worn with aluminized apparel.

- manufactured of Proban FR7A 9 oz. visual green, 100% cotton
- won't shrink, continue burning, or drip molten residue if ignited
- retains flame resistant properties through fifty home washes or twenty-five industrial washes.
- inside left breast pocket
- 4 pocket construction with side slits
- snap closures front and wrists



BA Bib Apron

- 36, 42, 46" lengths
- sturdy strap triple stitched to apron
- quick release buckle for easy operation even with gloves on.
- durable aluminized neck strap

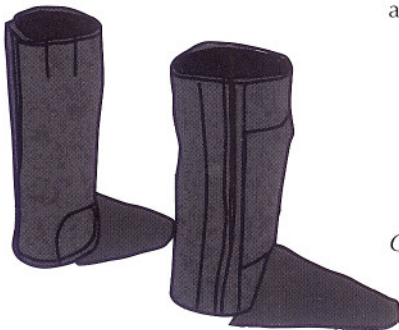
Options: Adjustable neck strap, extra wear panels, custom widths and lengths. Available in leather.

L SSKS RF Spring Steel Knee-high Spats

Abrasion resistant rubber foot flare and heat resistant leather are excellent for hot abrasive applications such as spark and spatter from heavy grinding and cutting.

- heat resistant leather
- 1 metal form in rubber foot flare
- universal fit
- protects from top of boot to just below knee
- spring steel closure

Options: Large foot-flare, fiberboard shin-guard, hook and loop, wool, FR cotton or Nomex lining.



#0013

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



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I048-CE
Gold Heat-Reflective
Face Shield
(shown with optional chin extension)
(refer to sellsheet #0011)

KR 14M
Furnace Mitts
(refer to sellsheet #)0010)

AC
Aluminized Coat

PSSKS
Premium Spring Steel
Knee High Spats



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AC Aluminumized Coat

- 50" length covers from knee to neck
- storm flap closure prevents molten metal entry
- thermally isolated dome snap fasteners
- double safety stitched stainless steel kevlar seams
- large cuffs for easy on/off of gloves
- full roomy fit for better air circulation and insulation
- raglan sleeves, non-binding ease of movement

Our standard furnace coat provides all that molten splash and radiant heat work demand plus some additional features. All our coats have raglan sleeves and full roomy cut for non-binding comfort and to allow air to circulate. Our double safety lock stitch seams provide superior strength and protection thanks to a seam design that hides our unique stainless steel kevlar thread under the fabric to prevent premature thread burn-out. The stand-up collar helps protect the neck and the storm flap closure prevent molten splash entry. The thermally isolated dome snaps prevent hot snap burns. Our large sleeve cuffs can be worn over gloves and allow easy removal of hand protection.

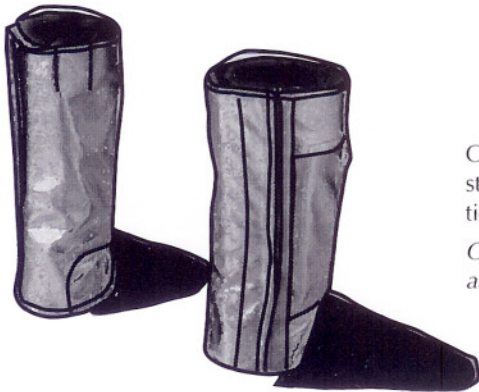
Options: Extra wear panels, back tail-slit, snaps on cuff, hook and loop closure. FR cotton, wool or felted Nomex liner, FR cotton back.

PSSKS Premium Spring Steel Knee High Spats

- Universal fit spring steel closure.
- Hook and loop for added closure strength.
- Fiberboard shin guard.
- Extra large foot flare with three metal flare formers.

Offers full metal splash protection, sturdy dependable spring steel and hook and loop closure with the added impact protection of the shin guard

Options: Wool, FR cotton or Nomex lining, rubber foot flare for abrasion resistance, aluminumized foot flare



#0014

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



INTERTEX TEXTILES INC.

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FH
Full Hood

I048AF
Face Shield
(refer to sellsheet #0011)

DFC
Double Furnace Coat

PBI R 14M
PBI Furnace Mitts
(refer to sellsheet #0010)

KSV
Hook and loop Closure
Knee High Spats



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FH Full Hood

- full head coverage
- lightweight comfortable design, less neck fatigue
- easily replaceable face shield
- double safety stitched seams
- gold heat reflective face shield
- permanent anti-fog coating inside shield
- fits onto hardhat or to head

FH Face Shield Options

**I025AF,
I026AF
I048AF,
I056AF.**

*Refer to sellsheet #0011
for descriptions.*



Full head coverage and lightweight:

This maximum protection piece leaves no portion of the head exposed — yet it is light enough for extended wear. The gold reflective shield reflects UV and IR rays. This keeps the worker's face cooler, better protected from harmful light rays and metal splash. The shield doesn't melt or warp like other shields. Fits on to head or hard hat. Available in **16HT65**.

Options: Stainless steel mesh air vents in back, stainless mesh face shield cover for excessive splash and spatter.

DFC Double Furnace Coat

- 50" length covers from neck to below knee
- removable replaceable overjacket, replace overjacket instead of entire coat
- double insulation on torso, increased dwell time
- double protection over vital areas
- double material over high wear areas
- full roomy cut allows air to circulate and freedom of movement
- raglan sleeves that don't bind
- storm flap closure prevents molten metal entry
- thermally isolated dome snap closure prevents hot snap burns
- double safety stitched with stainless steel kevlar thread
- stand up collar protects neck
- large sleeve cuffs for easy on/off of gloves
- hang up loop



The innovative double furnace coat maximizes the protection dangerous hot molten metal work demands. This coat features twice the amount of material and insulation in the vital trunk and arms. The overjacket is the second layer that provides the extra protection and since it is separate it can be snapped off and replaced rather than replacing the entire garment. This results in a significant cost savings while increasing safety and furnace dwell time. Storm flap closure prevents molten splash entry and the dome snaps are thermally isolated preventing contact burns with hot snaps

Options: Extra panels in high wear areas, variable length, combine different fabrics

OJ Overjacket

- Replace overjacket instead of entire coat for significant cost savings
- Snaps on and off


KSV Hook and loop closure Knee High Spats

- Coverage of boot top to just below knee
- Light weight and comfortable full coverage
- Hook and loop closure is easily donned and doffed
- Hook and loop is insulated to prevent premature melting
- Fits a variety of sizes



Options: Hook and loop straps, extra large sizing, elastic stirrup, wool lining, metal foot former.

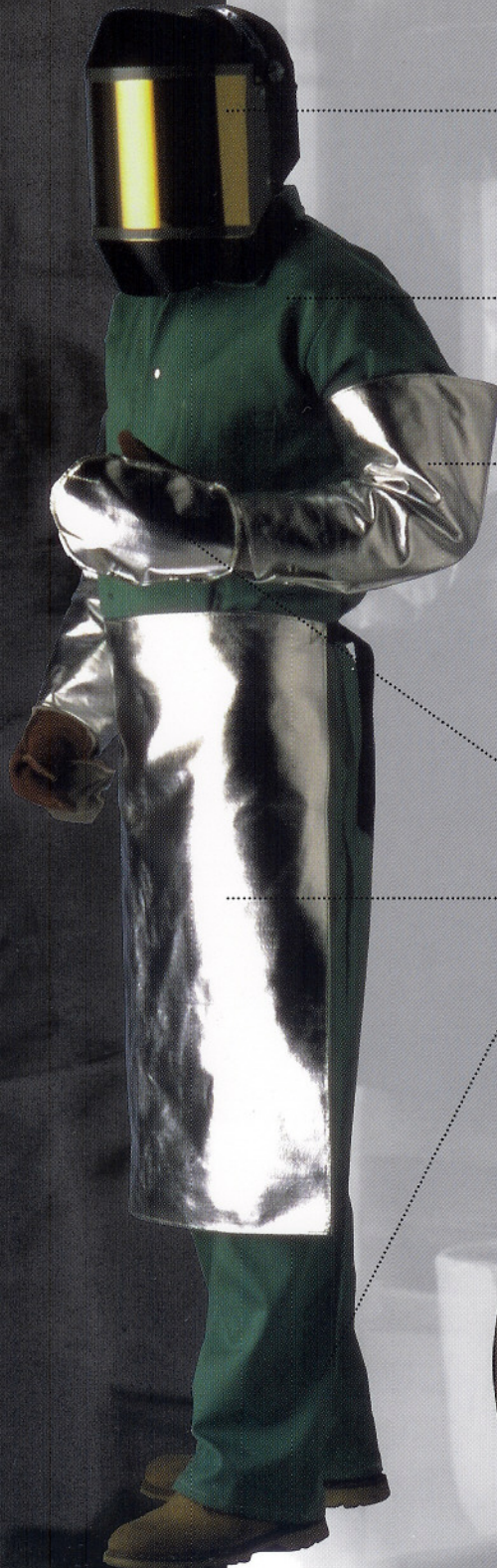
#0015

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



INTERTEX TEXTILES INC.

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MX10
Max Plus Arc
Welding Face Shield
(refer to sellsheet #0011)

FRJ
Flame Retardant
Jacket

18S
18" Sleeves

RHS shown on 1F L 14M
Radiant Heat Shield
(refer to sellsheet #0010)

WA
Waist Apron

FRP
Flame Retardant Pants



Proban Flame Retardant 100% Cotton Clothing

Ideal for low heat or minor spark operations. Proban is a suitable secondary layer when worn with aluminized apparel.

- manufactured of Proban FR7A 9 oz. visual green, 100% cotton
- won't shrink, continue burning, or drip molten residue if ignited
- retains flame resistant properties through fifty home washes or twenty-five industrial washes.

FRJ Flame Retardant Jacket

The Proban Jacket is a suitable secondary layer when worn with aluminized apparel.

- snap closure on front & wrists
- inside left breast pocket
- set in sleeve
- 3" laydown collar



FRP Flame Retardant Pants

- standard 4 pocket construction
- zipper fly, 7 belt loops
- same fabric as Jacket above



18S 18" Sleeves

- protects from wrist to mid-bicep
- snaps at wrist for custom fit
- light weight protection
- roomy cut doesn't bind

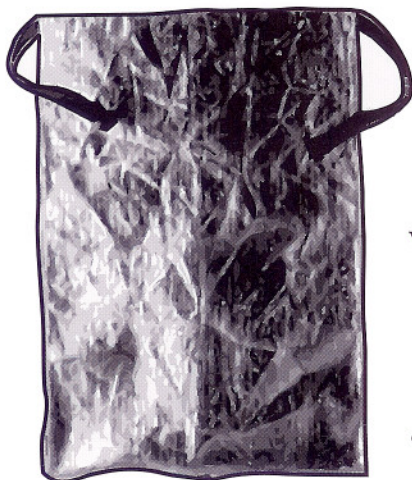
Options: Elasticized top, extra large, 20" version fits over furnace coat sleeve, adjustable closure strap at top.



WA Waist Apron

- protects the waist to the knee from frontal splash and radiant heat.
- open back allows cooler air to circulate.
- sturdy waist strap is triple sewn with SS kevlar thread.
- quick release buckle.

Options: High wear panels, custom widths, custom lengths.



#0016

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



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→ **I065**
Cobalt II
Face Shield
(refer to sellsheet #0011)

→ **SJ**
Surgeons Jacket

→ **AL L 14G**
Furnace Gloves
(refer to sellsheet #0010)

→ **AL**
Leggings



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SJ Surgeons' Jacket

- 30" length gives full frontal coverage from neck to waist or longer
- open back and collar is easier to don/doff
- no opening in front for metal entry
- sturdy strap with quick release buckle

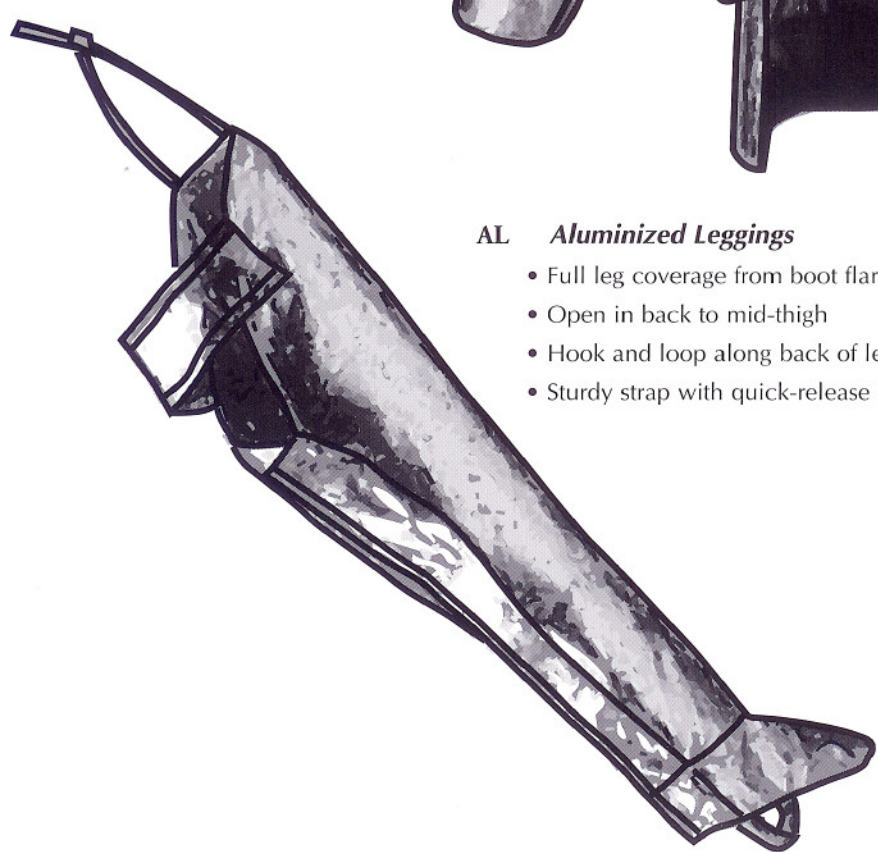
An excellent alternative to a regular jacket. The Surgeons' Jacket is cooler and allows air flow out the back and protects from frontal splash and radiant heat.

Options: Variable length, replaceable snap-on waist apron.



AL Aluminized Leggings

- Full leg coverage from boot flare to thigh.
- Open in back to mid-thigh
- Hook and loop along back of leg for easy entry with boots on.
- Sturdy strap with quick-release buckle loops around belt.



#0017

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



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→ **HH**
Half Hood

→ **I056AF**
Extra Dark Green/Gold
Face Shield
(refer to sellsheet #0011)

→ **AJ**
Aluminized Jacket

→ **ACK K 14G**
Furnace Gloves
(refer to sellsheet #0010)

→ **AP**
Aluminized Pants

→ **OB**
Aluminized
Over Boots





HH Half Hood w/ Gold Heat Reflective Face Shield

- protects front, sides and top of head
- open back allows cooling air to circulate
- light weight design, reduces neck fatigue
- fits to head or hard hat

The half hood provides excellent protection for the front, sides and top of the head while leaving the back open to allow cooler air to circulate. The open back also allows for better communication with other personnel.

Face Shield Options

- I025, I025AF,**
- I026 I026AF**
- I048, I048AF,**
- I056 I056AF.**

**AF denotes permanent anti-fog coating has been applied Refer to sellsheet #0011 for descriptions.*

AJ Aluminized Jacket

- 30" length, covers from neck to just below waist
- storm flap closure prevents molten metal entry
- thermally isolated dome snap fasteners prevents hot snap burns
- double safety stitched stainless steel kevlar seams
- large cuffs for easy on/off of gloves
- full roomy cut, better air circulation and insulation
- raglan sleeves for non-binding ease of movement
- Hang-up loop

Options: Hook and loop closure, snaps on cuff, FR cotton, wool or felted Nomex liners, reinforcing panels in high-wear areas.



FP Furnace Pants

- high waist to ankle coverage.
- snap adjustable waist
- quick release suspenders
- storm flap dome snap fly
- full comfortable fit.

Options: Bib-style pants.



OB Aluminized Over Boots

- Complete coverage including sole
- One size fits all adjustability.

Over boots provide protection for the entire foot including soles. The one size fits over all work boots and has an adjustable strap over the instep for a close fit. The tongue closes with arctic buckles. The sole is an outer of welders leather, aluminized fiberglass, and fire retardant canvas.



#0018

DURABLE, DEPENDABLE APPAREL *DESIGNED FOR PROTECTION AND COMFORT*



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→ **I048-CE-SE**
Gold Heat Reflective
Face Shield w/ Chin
and Side Extensions
and Slot-Fit Hard-Hat
Attachment
(refer to sellsheet #0011)

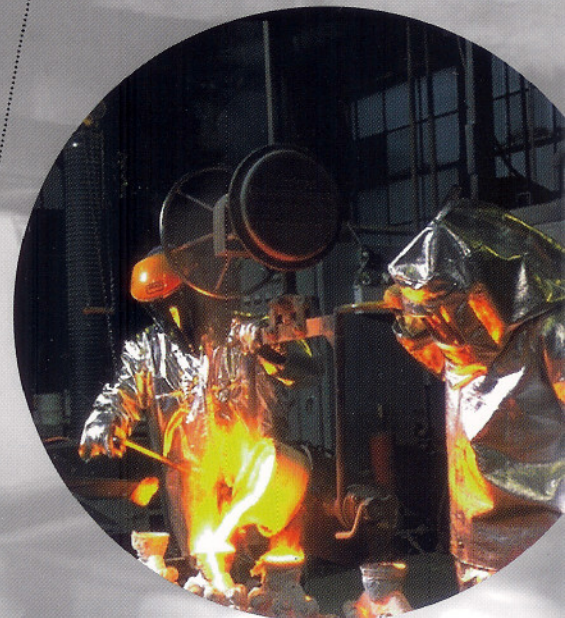
→ **CS**
Capesleeves

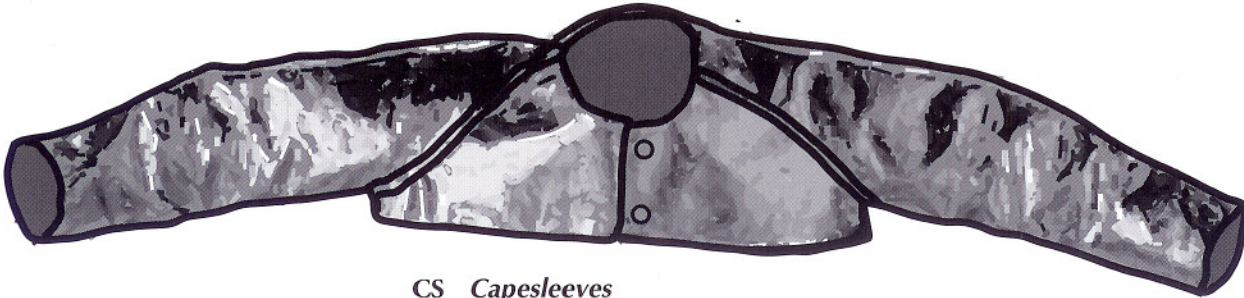
→ **FRJ**
Flame Retardant Jacket

→ **ACK L 14G**
Furnace Gloves
(refer to sellsheet #0010)

→ **CH**
Chaps

→ **BS**
Boot Spats

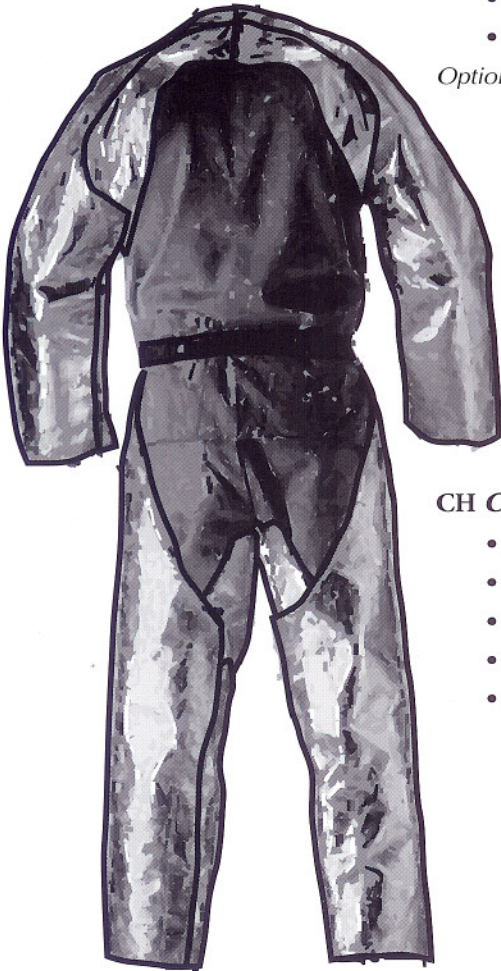




CS Capesleeves

- protects arms, shoulders and top of chest
- cooler than a jacket
- combined with a bib apron it provides good frontal coverage.

Options: "Snap-on" lower apron.



CH Chaps

- one piece construction that covers from shin to waist.
- open in back to mid thigh
- hook and loop closure up back of leg for ease of donning and doffing.
- sturdy strap is triple sewn for durability.
- adjustable quick release can be operated even with gloves on.

BS Boot Spats

- protects foot and ankle
- hook and loop closure
- prevents costly damage to foundry boots

